



RECOMMENDED HOLE LAYOUT

- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL
- 5 BREAKAWY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT
- 6 .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL
- 7 HIGH TEMPERATURE CONFIGURATION

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THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN: L. D. RINGLEY 24JUL85
 CHK: R. ELICKER 24JUL85
 APVD: R. ELICKER 24JUL85

tyco Electronics
 Tyco Electronics Corporation
 Harrisburg, Pa 17105-3608

PRODUCT SPEC: ASSEMBLY, MOD II, HEADER, BREAKAWAY, SINGLE ROW, RIGHT ANGLE 100, WITH .025 SQUARE POSTS

APPLICATION SPEC: A1 00779 ©=103765

SIZE: A1 CAGE CODE: 00779 DRAWING NO: 103765

RESTRICTED TO: CUSTOMER DRAWING SCALE: 4:1 SHEET: 1 OF 1 REV: G